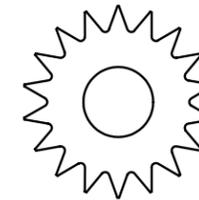
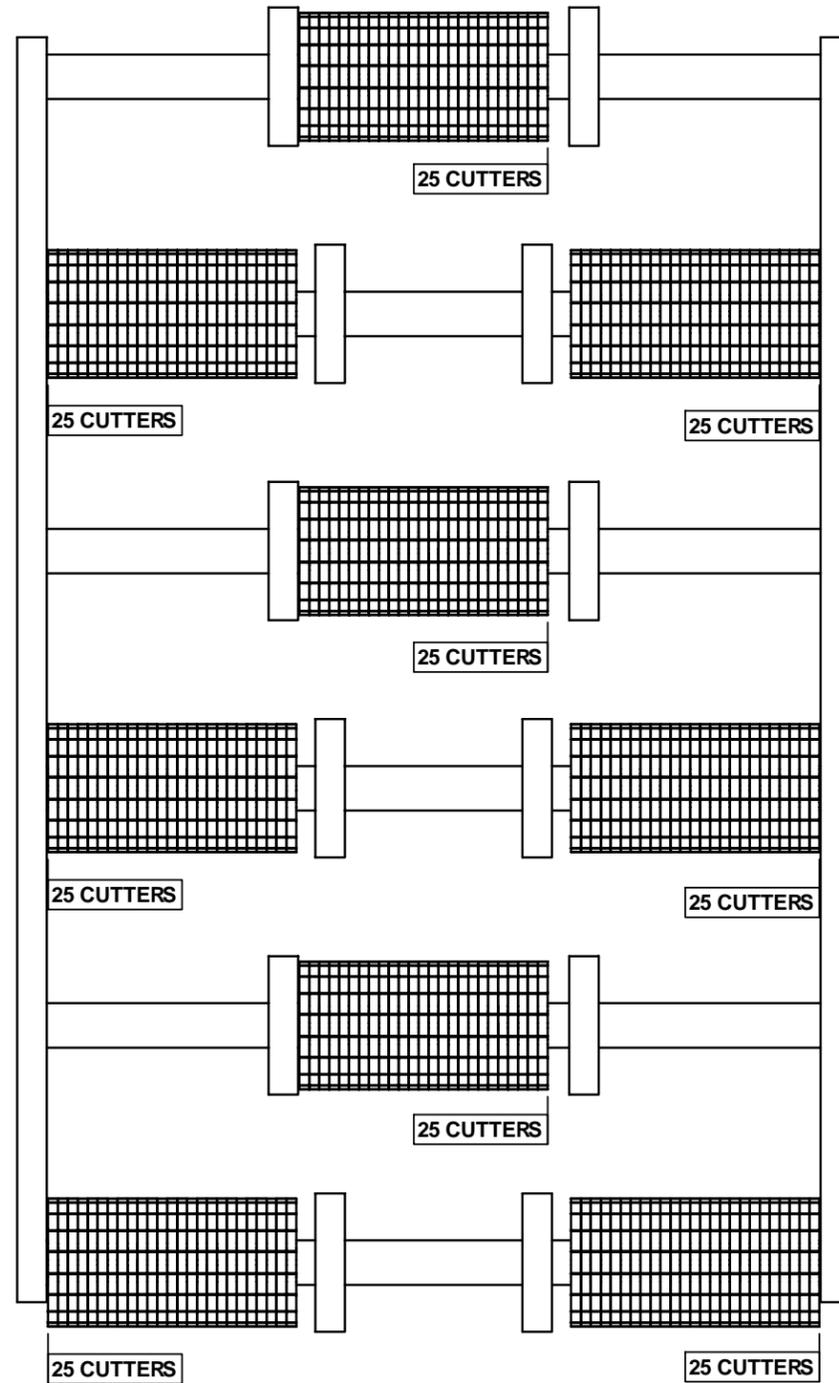


**BMP-250-X**  
**18 POINT STEEL STAR CUTTERS**  
**6 INCH CUTTING WIDTH**



CATALOG NUMBER	QUANTITY	DESCRIPTION
SS18-1542-3	225	CUTTER/STEEL STAR, 18PT

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

**NOTE:**

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
<b>REVISION</b>					
THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.					
APPROVAL		APPROVED BY: INITIAL	APPROVAL DATE:	DATE	
NEXT ASSY	--	REF DWG	--	TYP QTY PER MACHINE	--
PART NO		--			
TOLERANCE MACHINING					
ANGLES ±.500°		13201 NORTH SANTA FE AVENUE			
1 PL DEC ±.060		OKLAHOMA CITY, OK 73114			
2 PL DEC ±.010		U.S.A.			
3 PL DEC ±.005		SS18-1542-3 CUTTER LAYOUT			
SCALE NA		DRWN KMK		BMP-250-X	
DATE 6/27/06		SHT 1 OF 1		858-SD064	